

# Purchase Order Receipt Listing

Page 1 of 2

Wednesday, October 12, 2016 10:21:56 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO33888 All Receipt Dates All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO33888	1		M6061T6S.080	sf	10/12/2016	10/12/2016	96.0000	\$3.39	0.0000	0	\$325.48
CAD	No		6061-T6 .080 Sheet	sf	96.0000	PLOU01		\$325.48	0.0000	0	
			m135861								
	2		M6061T6R0.750	f	10/12/2016	10/12/2016	24.0000	\$1.75	0.0000	0	\$41.93
	No		6061-T6 Round Bar .750"	f	24.0000	PLOU01		\$41.93	0.0000	0	
			m135861								
	3		M6061T6R0.563	f	10/12/2016	10/12/2016	36.0000	\$1.26	0.0000	0	\$45.29
	No		6061-T6 ROUND BAR .563	f	36.0000	PLOU01		\$45.29	0.0000	0	
			m135861								
	4		M6061T6B1.000X04.000	f	10/12/2016	10/12/2016	12.0000	\$8.81	0.0000	0	\$105.67
	No		6061-T6 Bar 1.00 x 4.00	f	12.0000	PLOU01		\$105.67	0.0000	0	
			m135861								
	5		M6061T6B00750X00.125	f	10/12/2016	10/12/2016	40.0000	\$0.95	0.0000	0	\$38.12
	No		6061-T6 Bar .750 x .125	f	40.0000	PLOU01		\$38.12	0.0000	0	
			m135861								
	6		M303B1.000X03.000	f	10/12/2016	10/12/2016	12.0000	\$53.02	0.0000	0	\$636.30
	No		303 BAR 1" X 3'	f	12.0000	PLOU01		\$636.30	0.0000	0	
			m135861								
	7		71401-45		10/12/2016	10/12/2016	1.0000	\$0.00	0.0000	0	\$0.00
	No		procurement quality clauses		1.0000	PLOU01		\$0.00	0.0000	0	
			m135861								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Total Received Quantity:										221.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$1,192.80	
Total Balance Due Quantity:										0.0000	

# BILL OF LADING

No: PEC 12499

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 11Oct16 at 11:00 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## BILL OF LADING

1) Our Order PEC-975977- 1 Your PO # 33888  
ALUMINUM SHEET 6061 T6

.0810 Nom X 48.0000" X 144.0000"

Heat Number Tag No  
13201/01 670385

Quantity PCS Wt LBS  
96.00 SFT 2 108

2) Our Order PEC-975977- 2 Your PO # 33888  
ALUMINUM ROUND BAR 6061-T6511

.750" DIA X 144.0000"

Heat Number Tag No  
201613234 577848

Quantity PCS Wt LBS  
24 FT 2 13

MTR

3) Our Order PEC-975977- 3 Your PO # 33888  
ALUMINUM ROUND BAR 6061-T6511

.562" DIA X 144.0000"

Heat Number Tag No  
183339-7 577849

Quantity PCS Wt LBS  
36 FT 3 10

MTR

4) Our Order PEC-975977- 4 Your PO # 33888  
ALUMINUM FLAT BAR 6061-T6511

1.00" x 4.00" X 144.0000"

Heat Number Tag No  
200217127 577850

Quantity PCS Wt LBS  
12 FT 1 56

MTR

5) Our Order PEC-975977- 5 Your PO # 33888  
ALUMINUM FLAT BAR 6061-T6511

.125" x .750" X 240.0000"

Heat Number Tag No  
426080-1 577851

Quantity PCS Wt LBS  
40 FT 2 5

MTR

Page: 1 ....Continued

8/6/10/12

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.  
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



B I L L O F L A D I N G  
Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 12499  
Ship Date 11Oct16 at 11:00 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

B I L L O F L A D I N G

TOTAL: Tags 5 PCS 10 ✓ LBS 192

Heat Number \*\*\* Chemical Analysis \*\*\*  
183339-7  
201613234  
426080-1  
Z00217127

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL, 1 SKID GW. 232 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

\*\*\*\*\*

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*

\*\*\*POUR VOS BESOINS D'ACIER INOXYDABLE,

\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTEES IMMEDIATEMENT  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER



## B I L L O F L A D I N G

No: VIM 490422

Ship From:  
 THYSSENKRUPP MATERIAUX NA  
 4700 BOIS FRANC  
 ST. LAURENT, QC H4S 1A7  
 Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 12Oct16 at 10:54 From VFW  
 Probill  
 Via VIM DELIVERY  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-975978- 1 Your PO # 33888  
 STAINLESS STEEL FLAT BAR 303CD  
 1.00" X 3.00" X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Net Wt	Gr	LBS
1 PLANCHE R450	265139	183812	12 FT	1	126		129

	Tags	PCS	Net Wt	Gr	LBS
TOTAL:	1	1	126		129

Heat Number  
 265139

\*\*\* Chemical Analysis \*\*\*

\*\*\* ADD ON TO 975977 SUR-CHARGE ADDED \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

\*\*\* POUR VOS BESOINS D'ACIER INOXYDABLE,

\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*

\*\*\* FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

*SP16-10-A*

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
 RAPPORTEES IMMEDIATEMENT  
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

B I L L O F L A D I N G		No: VIM 490422
Ship From:	THYSSENKRUPP MATERIAUX NA	Ship Date 12Oct16 at 10:54 From VFW
4700 BOIS FRANC		Probill
ST. LAURENT, QC H4S 1A7		Via VIM DELIVERY
Tel: 514-337-0161 Fax: 514-745-2968		FOB CONCORD
		Frt PREPAID
		Route 0- 0 Manifest
		Vhcle Trailer
Ship To: ( 1)		Slp STAN IVERS (905-532-1350)
DART AEROSPACE		Sold To: ( 20115)
		DART AEROSPACE

=====

B I L L O F L A D I N G

\*\*\* WE HAVE IT! \*\*\* TEL. 800-926-2600 \*\*\*

\*\*\*\*\*

NOS HEURES DE CUEILLETTE SONT DU LUNDI AU VENDREDI  
DE 8H30 A 12H00 ET DE 13H00 A 16H30.  
CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY  
FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO33888**

Purchase Order Date 10/6/2016

PO Print Date 10/6/2016

Page Number 1 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**E-MAILED**

**OCT 06 2016**

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6S.080	6061-T6 .080 Sheet ✓	10/12/2016 Yes 10/12/2016		96.00 ✓ sf	\$4.45	\$426.92

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER  
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
OR ASTM B209

Line Total: \$426.92

2	M6061T6R0.750	6061-T6 Round Bar .750" ✓	10/12/2016 Yes 10/12/2016		24.00 ✓ f	\$2.29	\$55.00
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MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

SP16-10-12

Line Total: \$55.00

PO Instructions: quote: ST-975159

Note:

10/6/2016





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO33888**

Purchase Order Date 10/6/2016

PO Print Date 10/6/2016

Page Number 2 of 3

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** CAD

**FOB** FCA - (Free Carrier)

3	M6061T6R0.563	6061-T6 ROUND BAR .563	✓ 10/12/2016	36.00	✓	\$1.65	\$59.40
			Yes 10/12/2016	f			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** **\$59.40**

4	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	✓ 10/12/2016	12.00	✓	\$11.55	\$138.60
			Yes 10/12/2016	f			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** **\$138.60**

5	M6061T6B00750X00.125	6061-T6 Bar .750 x .125	✓ 10/12/2016	40.00	✓	\$1.25	\$50.00
			Yes 10/12/2016	f			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

*2-16-10-12*

**PO Instructions:** quote: ST-975159

**Note:**

10/6/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO33888**

Purchase Order Date 10/6/2016

PO Print Date 10/6/2016

Page Number 3 of 3

**Order From :**  
VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** VENDOR'S TRUCK  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA – (Free Carrier)

6	M303B1.000X03.000	303 BAR 1" X 3'	10/12/2016	12.00	\$69.55	\$834.60
			No	f		
			10/12/2016			

MATERIAL: AISI 303 SS BAR AS PER ASTM A582  
NOTE: AISI 304/316 NOT ACCEPTABLE

7	71401-45	procurement quality clauses	10/12/2016	1.00	\$0.00	\$0.00
			No			
			10/12/2016			

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

SP/6-10-12

**Line Total:** \$0.00

**PO Total:** \$1,564.52

**PO Instructions:** quote: ST-975159

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 1

**Change Date:** 10/6/2016

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL FLAT BAR 303CD  
1.00" X 3.00" X 144.0000"  
PART NO.

PO/Rel 33888

Nous certifions que le document reproduit ici est  
une copie conforme du rapport fourni par le  
fournisseur du matériel ou les données résultent

## Certificate of Mill Test Results

BL VIM-490422-001

11Oct16

Pg 1/2

de l'analyse faite par un laboratoire qualifié.  
SIGNÉ PAR: LUCY TRUGLIO

**Acciaierie  
Valbruna S.p.A.**



**CERTIFICATO DI COLLAUDO  
ABNAHMEPRUEFZEUGNIS  
INSPECTION CERTIFICATE  
CERTIFICAT DE RECEPTION  
EN 10204 (2004) , 3.1**

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4  
Telephone number: 0039 (0) 444988211

Officine / Werkstätten / Usine  
VALBRUNA STAINLESS INC.  
2400 TAYLOR STREET WEST  
48801-FORT WAYNE, IN 48801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.  
Hersteller/Usine producer

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI15007024  
Lieferungsbefehl Nr. L

Ordine nr: 44220 5400252171-R02  
Bestell-Nr. order/Commande

Certificato nr: MEST657224/2015/  
Prüfung/Zertifikat

Conferma ordine nr: E115002082  
Werk/Cur Order/Nr.

Marchio di Fabbrica:  
Stempel der Unternehmen  
Truherkenn-  
Zeichen des Herstellers

Funzione del Collaudatore:  
Stempel des Werkstoffprüfingen  
Inspector's stamp/Person de l'essai



Stato di fornitura: Hot rolled - Annealed Cold Drawn  
Lieferzustand/Status: Hot Rolled & Cold Drawn

Tipo di Elaborazione: E+AOD  
Endbearbeitung: Hot Rolled & Cold Drawn

Specifiche:  
Abmessungen / Reglementation / Bedingungen  
VSI 0 303 A,CF  
AMS 5640 U TYPE1 A  
ASTM A820 2011A B8F (1)  
MIL-S-882 B/1 303

AISI 303  
ASTM A320 2013 B8F (0)  
ASTM A370 2014  
QQ-S-764 B/2 303 A

AMS 5640 U S30300 A  
ASTM A320 2013 B8F (0)  
ASTM A370 2014  
QQ-S-764 B/2 303 A

(0) SECTION II PTA 2013 EDITION  
(1) Chemical analysis only.

(0) Chemical analysis only.

Qualità: T-303 SSREC00084 #5  
Vie Qualität/Qualitätsklasse

Marca: AU188Z/P  
Lieferanten-  
Bezeichnung

Tolleranza: ASTM A484-14a TABLE 9  
Toleranz/Nominaltoleranz

Purificazione: 303  
Reinigungsstufe/Reinigungsstufe

Pos. nr. Pos. nr. Item nr. Nr. de poste	Objetto Description Produit description Descr. du produit	Dimensioni - In Dimensions Abmessungen Dimensions	Lunghezza - In Length Länge Longueur	Colata Casting Gießerei Casting	Pezzi Subunits Stück Pièces	Peso - LB Weight Poids	Lotto nr. Lot nr. Lot nr.
0020	Flat	3,0000 x 1,0000	148 / 148	265139		999	418903930

TEST ALLO STATO DI FORNITURA									
Test on delivery condition Prüfung auf Lieferzustand Prüfung auf Zustand der Lieferung									
TEST	Prova/Prüfung Beschreibung Beschreibung Beschreibung	F	Prova/Prüfung Beschreibung Beschreibung Beschreibung	Snervimento Zugversuch Zugversuch Zugversuch	Snervimento Zugversuch Zugversuch Zugversuch	Resistenza Zugfestigkeit Zugfestigkeit Zugfestigkeit	Allungamento Zugdehnung Zugdehnung Zugdehnung	SNVZIONE Zugversuch Zugversuch Zugversuch	Resistenza Zugfestigkeit Zugfestigkeit Zugfestigkeit
	Valori richiesti 1 Anforderungen Anforderungen Anforderungen	min max							
A	12,5	68	L	70		101	32	52	230
TEST									
A	Grain size for ASTM E112								

Mechanical properties according to ASTM A370.

### Analisi chimica

Chemical Analysis/Chemical Analysis/Chemical Analysis

Colata Casting	min- max	0,150	1,00	1,50 2,00	17,00 18,00	0,60	1,00	8,00 10,00	-	-	0,100	0,25 0,35	0,40	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	Zr %						
265139	0,034	0,34	1,72	17,33	0,37	0,48	8,12	0,098	0,029	0,29	0,005						

Produced without class II Ozone depleting substances.  
Solution heat treated from continuous casting network.  
Micro and macro etch test: OK  
Reduction ratio = 18,0 : 1  
Annealing temperature: 1840°F for 1 h/water.  
Material is DPAS Compliant

Sono state soddisfatte tutte le condizioni richieste  
Die spezifizierten Anforderungen sind erfüllt  
The material has been finished in accordance with the requirements  
Le matériau a été traité conformément aux exigences

Controllo antiscalfatura: OK  
Verschleißprüfung: zufriedenstellend durchgeführt  
Anschleißprüfung: zufriedenstellend durchgeführt  
Controllo antiscalfatura: OK

Controllo visivo e dimensionale: soddisfatto le esigenze  
Blickprüfung und Abmessung: erfüllt die Anforderungen  
Visual inspection and dimensional check: satisfactory  
Controllo visivo e dimensionale: soddisfatto le esigenze

Milled and manufactured in Italy No welding or weld repair Material free from Mercury contamination  
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

Vicenza, 12/03/15 Y00004 (Mod. V000)	Il collaudatore di stabilimento / der Werkstoffprüfer / Works inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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From: ThyssenKrupp Materials NA  
Cust. VIMETAL PECKOVER  
CstAr  
Wgt.: 126 LB

Del.: 2404038202  
CstOr 632302  
Date 08/14/2015

*John R. Zambetti*



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL FLAT BAR 303CD  
1.00" X 3.00" X 144.0000"  
PART NO.

PO/Rel 33888

Nous certifions que le document reproduit ici est  
une copie conforme du rapport fourni par le  
fournisseur du matériel ou les données résultent

## Certificate of Mill Test Results

BE VIM-490422-001

11Oct16

de l'analyse faite par un laboratoire qualifié.  
SIGNÉ PAR: LUCY TRUGLIO

Pg 2/2

**Acciaierie  
Valbruna S.p.A.**



**CERTIFICATO DI COLLAUDO  
ABNAHMEPRUEFZEUGNIS  
INSPECTION CERTIFICATE  
CERTIFICAT DE RECEPTION  
EN 10204 (2004), 3.1**

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4  
Telephone number: 0439 (0) 444988211

Clienti / Kunden / Prospektoren / Clients  
VALBRUNA STAINLESS INC.  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.  
Hersteller/Hersteller producer

Stato di fornitura: Hot rolled - Annealed Cold Drawn  
Lieferzustand/Condition state of delivery

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI15007324  
Lieferungsverfügung ist V.L.

Ordine nr. 44820 5400252171-RC2  
Bestell-/Vorder/Catena/Order

Tipo di Elaborazione: E+AOD  
Herstellungsverfahren/Manufacturing process/Mode of elaboration

Certificato nr: MEST857224/2015/  
Prüfung/Testing

Conferma ordine nr: E115002082  
Wiederholung/Order Ref.

Marchio di Fabbrica:  
Zeichen des Herstellers  
Trade mark  
Signe de l'usine productrice

Funzione del Collaudatore:  
Sonderrolle/Werkstoffprüfer  
Inspector's stamp/Inspector's F. stamp



The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜV and LLOYD'S  
Any act of tempering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation  
of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the  
product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary  
requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the  
Products.

Vicenza, 12/03/15 VIM-490422 (p. 2/2)	Il collaudatore di stabilimento / der Werkstoffverständiger / Works Inspector / L. agent d'usine M. Rizzotto	Pagina - 2 di 2
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From: ThyssenKrupp Materials NA

Cust. VIMETAL PECKOVER

CstAr

wgt.: 126 LB

Del.: 2404038202

CstOr 632302

Date 08/14/2015

*John R. Zambetti*

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511  
750" DIA X 144.0000"  
PART NO.

PO/Rel 33888

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

## Certificate of Mill Test Results

BL PEC-012499-002

11Oct16  
Pg 1/1



**Service Center Metals**

5850 Quality Way  
Prince George, VA 23875

### CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
272342	1

**BILL TO**

ThyssenKrupp Materials NA-Concord, ON

**SHIP TO**

ThyssenKrupp Materials NA-Concord, ON

Quantity Certified 3,288 lbs 527 pcs

**MANIFEST NUMBER**

306139

**CUSTOMER PO**

PEC-277578

**CUSTOMER PART NUMBER**

RD0003

**DIE NUMBER**

RD0003

**ALLOY / TEMPER**

6061-T6511

**DESCRIPTION**

Lightning Rod Size 0.750 +.004/- .003

**DATE OF SHIPMENT**

8/30/2016

**SALESPERSON**

D. Schroeder (Canada)

**CERTIFICATION**

ASTM-B221-14 Stencil Cont

**SPECIFICATION**

AMS-QQA-200/8 Rev-A

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

#### Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)		Yield Strength (KSI)		Percent Elongation	
			min	max	min	max	min	max
14	201613234	8/9/16	48.90	51.60	46.10	48.10	12.60	16.80

DAS  
14  
9-09  
16/10/15

#### Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others		Melt Source
												Each	Total	
06171605	201613234	6061	0.74	0.34	0.31	0.11	0.88	0.15	0.07	0.02	97.38	0.05	0.15	United States of America
06251604	201613234	6061	0.73	0.35	0.32	0.11	0.86	0.16	0.06	0.02	97.39	0.05	0.15	United States of America

SCM extrusions are manufactured in the USA.

Print Date: 8/30/2016

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 3/23/11 JMS



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
1.00" x 4.00" X 144.0000"  
PART NO.

PO/Rel 33888

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BI. PEC-012499-004

11Oct16

Signed by: 

Pg 1/1

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER PEC-276704-5		CUSTOMER PART NUMBER: B19/STK		PRODUCT DESCRIPTION: 1.000 X 4.000 SC RECT BAR	
KAISER ORDER NUMBER: 6013031	LINE ITEM: 005	SHIP DATE: 08/11/2016	KAISER LOT NUMBER: Z00217127	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 2032.000 LB	QUANTITY: 36.000 PCS	S/L NUMBER: 616524	DIAM/DA/THICKS: 1.000	WIDTH: 4.000	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

### Actual Physical Properties

DAS  
14  
9-33

1611015

REFERENCE	DASH#	SAMPLE#	UTS(KSI)	YTS(KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00217127	0001	0001	50.2	46.1	17.9	RE 95	N/A	N/A
Z00217127	0001	0002	48.8	45.3	16.3	RE 95	N/A	N/A
Z00217127	0001	0003	50.9	47.6	14.1	RE 95	N/A	N/A
Z00217127	0001	0004	50.5	47.1	16.3	RE 95	N/A	N/A
Z00217127	0002	0001	54.2	50.8	14.8	RE 93	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
106067	.73	.30	.29	.09	.92	.09	.02	.02	.00	.00	.00	.01	.04

### Applicable Requirements:

ASIM-B221-14 STENCILED ASME-SB221 2009 SECT II AMS-QQ-A-200/6A UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee J. Macnowski, Quality & Technology Manager

*Aimee J. Macnowski*

Plant Serial: 60245845

Kaiser Order Number: 6013031

Line Item: 005

Page 1 of 1



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511  
.562" DIA X 144.0000"  
PART NO.

PO/Rel 33888

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-012499-003

11Oct16  
Pg 1/1

Signed by: \_\_\_\_\_



TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

### MILL TEST

BILL TO THYSSENKRUPP MATERIALS, NA	CERT CODE: 9	DIE NUMBER S 16303	DATE OF SHIPMENT Aug/13/2015	EXTRUDEX ORDER NO. <b>183339 - 7</b>	MANIFEST NO. <b>333130</b>
SHIP TO THYSSENKRUPP MATERIALS, NA	CUSTOMER PO PEC-268674	ALLOY <b>6061</b>	TEMPER <b>T6511</b>	SALESMAN FORBES DODWELL	<b>MADE IN CANADA</b>
SO DESCRIPTION .562" DIA	CUSTOMER PART NUMBER 16303-S	PART DESCRIPTION <b>.562" DIA</b>	CERTIFICATION ASTM B221-14 - AMS QQA 200/8		

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness Rockwell F	Conductivity
A.11	6061	Aug/12/2015	42.80	40.00	17.80	89.4, 89.7, 89.0	

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Al	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 29268 <b>6061</b>	0.55	0.209	0.201	0.053	0.84	0.061	0	0.01	0.012	0	0	0	0	0	0	0	0	0	0	Remainder 0.007

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

DAS  
14  
9-89 16/10/15

David Natale  
Quality Control Manager

1 - CUSTOMER COPY

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6S11  
.125" x .750" X 240.0000"  
PART NO.

PO/Rel 33888

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

Signed by: [Signature] BL PEC-017499-005 11Oct16 Pg 1/1

### CAN ART

ALUMINUM EXTRUSION INC.

## Material Test Report

Ship To: ThyssenKrupp Materials NA  
2821 Langstaff Road  
Concord, ON L4K 5C6

Manifest: 312112

Ticket:  
5490760

Our Order: 426080-1 Cust P.O.: 276141  
Die: ES85485 Part: 05485-000-240  
Alloy Temper: 6061 T6S11 Description: .125 x .750  
Print Date: 7/26/16

DAS  
14  
9-89

16/10/15

### Chemical Composition Range

6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OtherEach	OtherTotal
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

### Mechanical Properties

Strength ksi

Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield 2% offset	Elongation 2" gage length
423521	3B2709	A11	7/25/16	48.83	44.76	11.2

Applicable Specifications: ASTMB221-14 AMS-QQ-A200/8

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Siddharth Desai - Tensile Testing

Authorized:

[Signature]  
Evan Eng, Quality Assurance Manager



242638

Rec 278 205-2

## MILL TEST REPORT

TA CHEN INTERNATIONAL, INC.

This MTR contains 2 pages (Page# 1)

Customer: COPCON PO#:PEC-278205 SO#:LQFJ14

MTR#:AGCL9394-5.GIF

Item:.080481446061T6 Bundle:1105150002 Heat#:13201/01/01

**AMAG**  
ROLLING

AGCL9394-5

**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

Nr.: 89012340

01 / 1

Rev.: 0

Seite / page:

1 von / of 2

Datum / date:

2016 05 12

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

<b>Auftraggeber / customer:</b> TA CHEN International Inc. 5855 Obispo Avenue LONG BEACH CA 90805 USA	<b>Bestell Nr. / order no.:</b> L57562 <b>Datum / date:</b> 2016 03 21
<b>Warenempfänger / consignee:</b> Ta Chen International, Inc. 8500 109th ST. PLEASANT PRAIRIE WI 53158 USA	<b>Auftragsbest. Nr. / order confirm no.:</b> 110515 <b>Datum / date:</b> 2016 03 23 <b>Lieferschein Nr. / delivery note:</b> 89012340 <b>Datum / date:</b> 2016 05 12

DAS  
48

9-89

16/10/14

Produkt / product	Bedingungen / terms
<b>Form / form:</b> Sheet <b>Werkstoff / material:</b> 6061 <b>Zustand / temper:</b> T6 <b>Dim. / dim.:</b> [inch]: 0,080x48,00x144,00 <b>Kundenartikel Nr. / cust. article no.:</b> .080481446061T6/A M	<b>Technische Lieferbedingungen / techn. spec.:</b> AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 14 AMS 4027N, 07.2008 ASME SB-209, 2011a <b>Sondervorschrift / special terms:</b>

AB-Pos. ord. item	BNr/Los Lot/No	Teillos Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
01	11128/01	00	01/0072765/5	6061	1105150001	3959,436 lbs	73
01	13201/01	01	01/0073465/6	6061	1105150002	3985,891 lbs	74

Chemische Zusammensetzung ([%] Gewichtsanteile) / Chemical composition ([%] weight proportion (OES))											
Guss Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0072765/5	8061										
	spec. min.	0,40	-	0,15	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05	0,15
	actual	0,73	0,43	0,24	0,13	0,90	0,16	0,05	0,03	0,02	0,03
01/0073465/6	6061										
	spec. min.	0,40	-	0,15	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05	0,15
	actual	0,66	0,43	0,23	0,12	0,87	0,17	0,06	0,03	0,02	0,03

Zugprüfung LT / tensile test LT									
BNr/Los Lot/No.	Zustand tempor	Richtung direction	Tests	UTS [ksi]	YS [ksi]	A2" [%]			
				spec.min.	42,0	35,0	10		
				spec.max.	-	-	-		
11128/01	T6	LT	2	from	48,7	39,7	15		
11128/01	T6	LT		to	48,9	40,8	16		

 AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich - [www.amag.at](http://www.amag.at)  
 AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - [www.amag.at](http://www.amag.at)



Customer: COPCON PO#:PEC-278205 SO#:LQFJ14

MTR#:AGCL9394-6.GIF

Item:080481446061T6 Bundle:1105150002 Heat#:13201/01/01



AGCL9394-6

**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

Nr.: 89012340

01 / 1

Rev.: 0

Seite / page:

2 von / of 2

Datum / date:

2016 05 12

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

**Zugprüfung LT / tensile test LT**

BNr/Los	Zustand	Richtung	Tests	UTS	YS	A2"			
Lot/No.	temper	direction		[ksi]	[ksi]	[%]			
			spec.min.	42,0	35,0	10			
			spec.max.	-	-	-			
13201/01	T6	LT	2	from	47,3	40,0	14		
13201/01	T6	LT		to	47,6	40,2	15		

**Sonstige Prüfungen / other tests**

Biegeversuch: OK. / Transverse bend test: OK.

Maßkontrolle: OK. / Dimensional Check: OK.

Oberfläche: OK. / Surface inspection: OK.

**Bemerkungen / notes**

Gegossen und gefertigt in Österreich / Country of melt and manufactured in Austria

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
 We hereby certify that the material described above has been tested and complies with the terms of the order contract.

**Werksachverständiger / factory specialist****E-Mail / e-mail**

Josef Klampfer

josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.

Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6S.080

PO / BATCH NO.: PO33888 / 135861

DATE: 16/10/14

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 96 SE  
 QUANTITY INSPECTED: 96 SE  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .080  
 THICKNESS RECEIVED: .079  
 SHEET SIZE ORDERED: 4x12  
 SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	6061 T6
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	.079
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	AMS-QQ-A-250 / 11
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	Heat # 13201 / 01
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	M6061T6S.080
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	M135861
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	
		N/A			

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>48</u> DATE: <u>16/10/14</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: Model 176 R.750  
 DATE: 11/10/15

PO / BATCH NO.: 33888/135861

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 24'  
 QUANTITY INSPECTED: 24'  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: .750  
 THICKNESS RECEIVED: .750  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	<u>.750</u>
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	<u>HEAT# 2016 13234</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	<u>4135861</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: _____ DATE: _____	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# **MATERIAL RECEIPT INSPECTION FORM**

## **INSTRUCTIONS FOR INSPECTING BAR, TUBING, ROUND, & SHEET STOCK**

- 1- VERIFY STOCK TO DART PURCHASE ORDER
- 2- MEASURE ALL DIMENSIONS FOR EACH PURCHASED STOCK
  - a. WIDTH, THICKNESS, DIAMETER, WALL THICKNESS & LENGTH
- 3- VERIFY CONDITION OF MATERIAL i.e. DAMAGED, CORRODED, etc.
- 4- VERIFY THAT SUPPLIER HAS A NUMBER (HEAT #) ON ITS RECEIVING REPORT TO LINK TO MATERIAL CERTS
- 5- VERIFY MATERIAL CERTS ARE CORRECT TO THE DART PO INSTRUCTIONS
- 6- REMOVE / CUT A PIECE OF MATERIAL FOR SAMPLE HARDNESS TESTING

## **INSTRUCTIONS FOR INSPECTING SKIDTUBE & STEP EXTRUSION**

- 1- VERIFY TO DART SUPPLIED DRAWING
- 2- SAMPLE INSPECT MATERIAL IN BUNDLE TO ENSURE MATERIAL CAN BE RECEIVED INTO DART
- 3- USING PORTABLE HARDNESS TESTER VERIFY HARDNESS OF THE MATERIAL TO THE DRAWING
- 4- VERIFY THAT MATERIAL CERTS MATCH TO WHATS CALLED UP ON THE DART DRAWING

### **AFTER MATERIAL PASSES INSPECTION**

- 5- HAVE DART EMPLOYEES START STOCKING MATERIAL BUT REQUEST MIN **20pcs** FOR FULL INSPECTION
- 6- INSPECT ALL DIMS AS PER DRAWING REQUIREMENTS

## **INSTRUCTIONS FOR INSPECTING CROSS TUBE MATERIAL**

- 1- VERIFY MATERIAL CERTS MATCH THE REQUIREMENTS ON THE DART DRAWINGS
- 2- INSPECT MIN. HALF THE BATCH OF EXTRUSION RECEIVED INTO DART
- 3- INSPECT MATERIAL AS PER THE EXTRUSION REPORT
  - a. WALL THICKNESS USING ULTRA-SONIC IN 4 LOCATIONS
  - b. OUTSIDE DIAMETER HIGHEST/LOWEST BOTH ENDS
  - c. INSIDE DIAMETER HIGHEST/LOWEST BOTH ENDS
  - d. STRAIGHTNESS @ CENTER OVER 12" SPAN
  - e. WALL THICKNESS USING TUBE MICROMETER HIGHEST/LOWEST BOTH ENDS
- 4- IDENTIFY EACH TUBE IN SEQUENCE OF INSPECTING (TUBE 1, TUBE2.....) AND W/O# AND PO#
- 5- RECORD ALL FINDINGS ON EXTRUSION REPORT

IF ANY QUESTIONS PLEASE SEE QC COORDINATOR BEFORE GOING FURTHER

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6M6/T6 R.563  
 DATE: 11/10/15

PO / BATCH NO.: 33888/135861

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 36'  
 QUANTITY INSPECTED: 36'  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: .563  
 THICKNESS RECEIVED: .563  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	<u>.563</u>
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	<u>HEAT# 188339-7</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	<u>M135861</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> DATE: <u>11/10/15</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# **MATERIAL RECEIPT INSPECTION FORM**

## **INSTRUCTIONS FOR INSPECTING BAR, TUBING, ROUND, & SHEET STOCK**

- 1- VERIFY STOCK TO DART PURCHASE ORDER
- 2- MEASURE ALL DIMENSIONS FOR EACH PURCHASED STOCK
  - a. WIDTH, THICKNESS, DIAMETER, WALL THICKNESS & LENGTH
- 3- VERIFY CONDITION OF MATERIAL i.e. DAMAGED, CORRODED, etc.
- 4- VERIFY THAT SUPPLIER HAS A NUMBER (HEAT #) ON ITS RECEIVING REPORT TO LINK TO MATERIAL CERTS
- 5- VERIFY MATERIAL CERTS ARE CORRECT TO THE DART PO INSTRUCTIONS
- 6- REMOVE / CUT A PIECE OF MATERIAL FOR SAMPLE HARDNESS TESTING

## **INSTRUCTIONS FOR INSPECTING SKIDTUBE & STEP EXTRUSION**

- 1- VERIFY TO DART SUPPLIED DRAWING
- 2- SAMPLE INSPECT MATERIAL IN BUNDLE TO ENSURE MATERIAL CAN BE RECEIVED INTO DART
- 3- USING PORTABLE HARDNESS TESTER VERIFY HARDNESS OF THE MATERIAL TO THE DRAWING
- 4- VERIFY THAT MATERIAL CERTS MATCH TO WHATS CALLED UP ON THE DART DRAWING

### **AFTER MATERIAL PASSES INSPECTION**

- 5- HAVE DART EMPLOYEES START STOCKING MATERIAL BUT REQUEST MIN **20pcs** FOR FULL INSPECTION
- 6- INSPECT ALL DIMS AS PER DRAWING REQUIREMENTS

## **INSTRUCTIONS FOR INSPECTING CROSS TUBE MATERIAL**

- 1- VERIFY MATERIAL CERTS MATCH THE REQUIREMENTS ON THE DART DRAWINGS
- 2- INSPECT MIN. HALF THE BATCH OF EXTRUSION RECEIVED INTO DART
- 3- INSPECT MATERIAL AS PER THE EXTRUSION REPORT
  - a. WALL THICKNESS USING ULTRA-SONIC IN 4 LOCATIONS
  - b. OUTSIDE DIAMETER HIGHEST/LOWEST BOTH ENDS
  - c. INSIDE DIAMETER HIGHEST/LOWEST BOTH ENDS
  - d. STRAIGHTNESS @ CENTER OVER 12" SPAN
  - e. WALL THICKNESS USING TUBE MICROMETER HIGHEST/LOWEST BOTH ENDS
- 4- IDENTIFY EACH TUBE IN SEQUENCE OF INSPECTING (TUBE 1, TUBE2.....) AND W/O# AND PO#
- 5- RECORD ALL FINDINGS ON EXTRUSION REPORT

IF ANY QUESTIONS PLEASE SEE QC COORDINATOR BEFORE GOING FURTHER



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 B1.00X4.00  
 DATE: 11/10/15

PO / BATCH NO.: 33888/135861

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 12'  
 QUANTITY INSPECTED: 12'  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: 1.00  
 THICKNESS RECEIVED: 1.00  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	<u>1.00</u>
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	<u>HEAT# 200217127</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	<u>M135861</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> <u>11/10/15</u> DATE:	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# **MATERIAL RECEIPT INSPECTION FORM**

## **INSTRUCTIONS FOR INSPECTING BAR, TUBING, ROUND, & SHEET STOCK**

- 1- VERIFY STOCK TO DART PURCHASE ORDER
- 2- MEASURE ALL DIMENSIONS FOR EACH PURCHASED STOCK
  - a. WIDTH, THICKNESS, DIAMETER, WALL THICKNESS & LENGTH
- 3- VERIFY CONDITION OF MATERIAL i.e. DAMAGED, CORRODED, etc.
- 4- VERIFY THAT SUPPLIER HAS A NUMBER (HEAT #) ON ITS RECEIVING REPORT TO LINK TO MATERIAL CERTS
- 5- VERIFY MATERIAL CERTS ARE CORRECT TO THE DART PO INSTRUCTIONS
- 6- REMOVE / CUT A PIECE OF MATERIAL FOR SAMPLE HARDNESS TESTING

## **INSTRUCTIONS FOR INSPECTING SKIDTUBE & STEP EXTRUSION**

- 1- VERIFY TO DART SUPPLIED DRAWING
- 2- SAMPLE INSPECT MATERIAL IN BUNDLE TO ENSURE MATERIAL CAN BE RECEIVED INTO DART
- 3- USING PORTABLE HARDNESS TESTER VERIFY HARDNESS OF THE MATERIAL TO THE DRAWING
- 4- VERIFY THAT MATERIAL CERTS MATCH TO WHATS CALLED UP ON THE DART DRAWING

### **AFTER MATERIAL PASSES INSPECTION**

- 5- HAVE DART EMPLOYEES START STOCKING MATERIAL BUT REQUEST MIN **20pcs** FOR FULL INSPECTION
- 6- INSPECT ALL DIMS AS PER DRAWING REQUIREMENTS

## **INSTRUCTIONS FOR INSPECTING CROSS TUBE MATERIAL**

- 1- VERIFY MATERIAL CERTS MATCH THE REQUIREMENTS ON THE DART DRAWINGS
- 2- INSPECT MIN. HALF THE BATCH OF EXTRUSION RECEIVED INTO DART
- 3- INSPECT MATERIAL AS PER THE EXTRUSION REPORT
  - a. WALL THICKNESS USING ULTRA-SONIC IN 4 LOCATIONS
  - b. OUTSIDE DIAMETER HIGHEST/LOWEST BOTH ENDS
  - c. INSIDE DIAMETER HIGHEST/LOWEST BOTH ENDS
  - d. STRAIGHTNESS @ CENTER OVER 12" SPAN
  - e. WALL THICKNESS USING TUBE MICROMETER HIGHEST/LOWEST BOTH ENDS
- 4- IDENTIFY EACH TUBE IN SEQUENCE OF INSPECTING (TUBE 1, TUBE2.....) AND W/O# AND PO#
- 5- RECORD ALL FINDINGS ON EXTRUSION REPORT

IF ANY QUESTIONS PLEASE SEE QC COORDINATOR BEFORE GOING FURTHER

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M160IT6 B. 750X.125

PO / BATCH NO.: 33888/135861

DATE: 16/10/15

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .125

QUANTITY RECEIVED: 40'

THICKNESS RECEIVED: .125

QUANTITY INSPECTED: 40'

SHEET SIZE ORDERED: \_\_\_\_\_

QUANTITY REJECTED: \_\_\_\_\_

SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	<u>.125</u>
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	<u>HEAT # 426080-1</u>
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	<u>M135861</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> DATE: <u>16/10/15</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# **MATERIAL RECEIPT INSPECTION FORM**

## **INSTRUCTIONS FOR INSPECTING BAR, TUBING, ROUND, & SHEET STOCK**

- 1- VERIFY STOCK TO DART PURCHASE ORDER
- 2- MEASURE ALL DIMENSIONS FOR EACH PURCHASED STOCK
  - a. WIDTH, THICKNESS, DIAMETER, WALL THICKNESS & LENGTH
- 3- VERIFY CONDITION OF MATERIAL i.e. DAMAGED, CORRODED, etc.
- 4- VERIFY THAT SUPPLIER HAS A NUMBER (HEAT #) ON ITS RECEIVING REPORT TO LINK TO MATERIAL CERTS
- 5- VERIFY MATERIAL CERTS ARE CORRECT TO THE DART PO INSTRUCTIONS
- 6- REMOVE / CUT A PIECE OF MATERIAL FOR SAMPLE HARDNESS TESTING

## **INSTRUCTIONS FOR INSPECTING SKIDTUBE & STEP EXTRUSION**

- 1- VERIFY TO DART SUPPLIED DRAWING
- 2- SAMPLE INSPECT MATERIAL IN BUNDLE TO ENSURE MATERIAL CAN BE RECEIVED INTO DART
- 3- USING PORTABLE HARDNESS TESTER VERIFY HARDNESS OF THE MATERIAL TO THE DRAWING
- 4- VERIFY THAT MATERIAL CERTS MATCH TO WHATS CALLED UP ON THE DART DRAWING

### **AFTER MATERIAL PASSES INSPECTION**

- 5- HAVE DART EMPLOYEES START STOCKING MATERIAL BUT REQUEST MIN **20pcs** FOR FULL INSPECTION
- 6- INSPECT ALL DIMS AS PER DRAWING REQUIREMENTS

## **INSTRUCTIONS FOR INSPECTING CROSS TUBE MATERIAL**

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  - a. WALL THICKNESS USING ULTRA-SONIC IN 4 LOCATIONS
  - b. OUTSIDE DIAMETER HIGHEST/LOWEST BOTH ENDS
  - c. INSIDE DIAMETER HIGHEST/LOWEST BOTH ENDS
  - d. STRAIGHTNESS @ CENTER OVER 12" SPAN
  - e. WALL THICKNESS USING TUBE MICROMETER HIGHEST/LOWEST BOTH ENDS
- 4- IDENTIFY EACH TUBE IN SEQUENCE OF INSPECTING (TUBE 1, TUBE2.....) AND W/O# AND PO#
- 5- RECORD ALL FINDINGS ON EXTRUSION REPORT

IF ANY QUESTIONS PLEASE SEE QC COORDINATOR BEFORE GOING FURTHER

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303B1.00X3.00  
 DATE: 12/10/15

PO / BATCH NO.: 33888/135861

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 12'  
 QUANTITY INSPECTED: 12'  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: 1.00  
 THICKNESS RECEIVED: 1.00  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	<u>1.00</u>
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	<u>HEAT # 265139</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	<u>M135861</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> DATE: <u>12/10/15</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# **MATERIAL RECEIPT INSPECTION FORM**

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- 4- IDENTIFY EACH TUBE IN SEQUENCE OF INSPECTING (TUBE 1, TUBE2.....) AND W/O# AND PO#
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IF ANY QUESTIONS PLEASE SEE QC COORDINATOR BEFORE GOING FURTHER